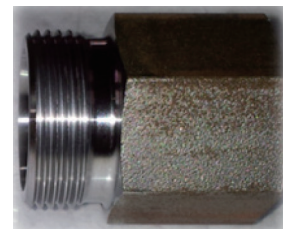
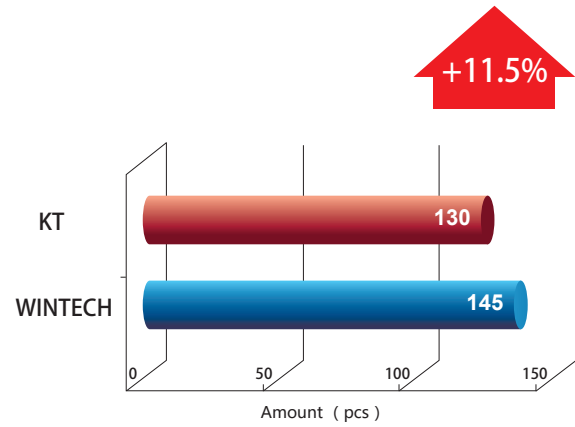
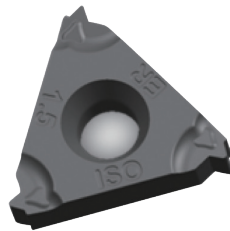


# Threading Inserts Case Studies

## Case 1

Workpiece Material	C45
Processing Way	Threading,Wet
Cutting Parameters	Vc=110m/min
Inserts	16ER1.50ISO-TC-M3225



## Case 2

Workpiece Material	316
Processing Way	Threading,Wet
Cutting Parameters	Vc=150m/min
Inserts	16IR11BSPT-TC-M3225

